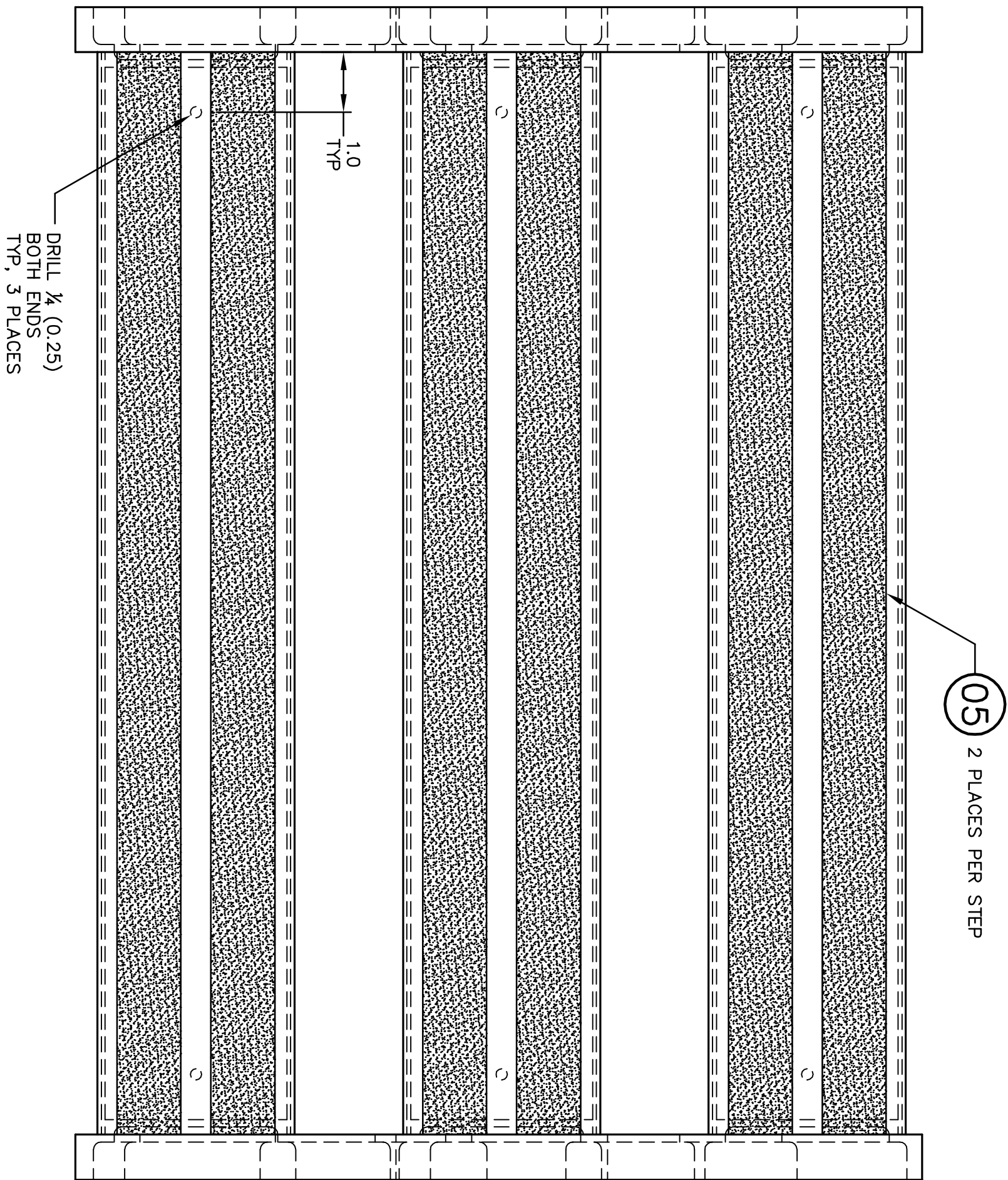
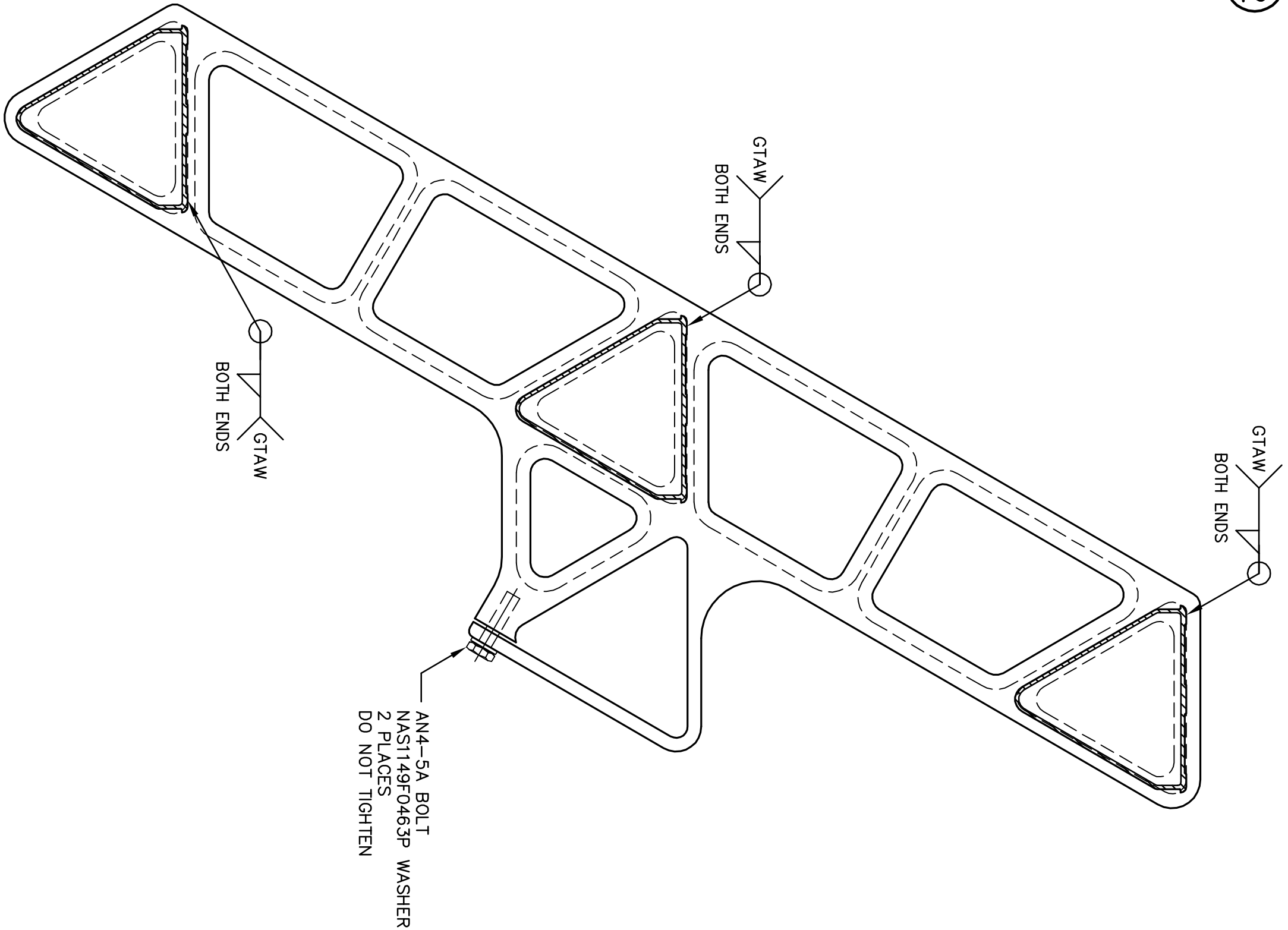
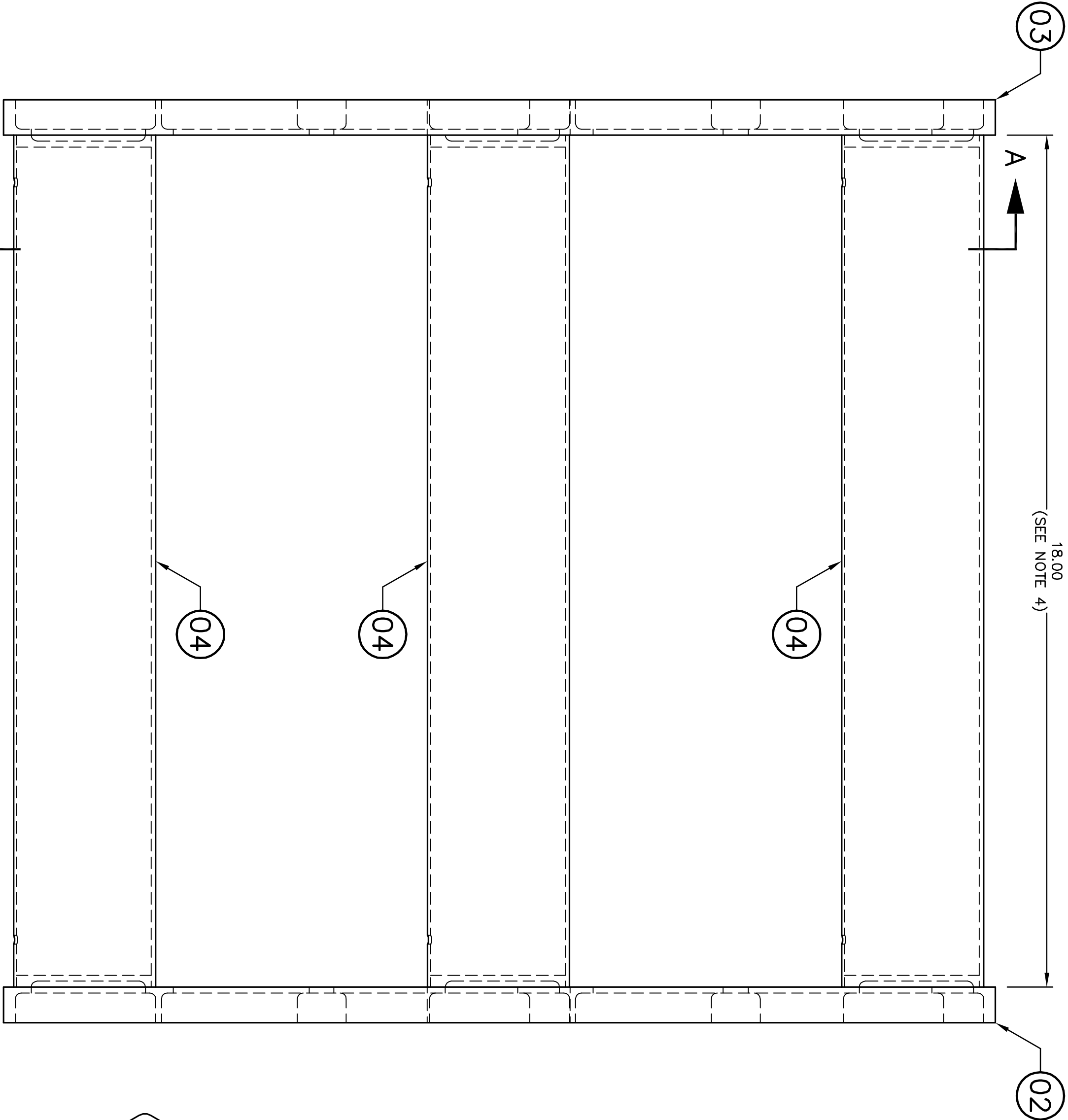


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
0	INITIAL ISSUE			
1	TITLE BLOCK UPDATED: WELD SYMBOLS ADDED: ALT FINISH ADDED: HARDWARE	BAC	30/07/2014	



- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C.
  3. THOROUGHLY DEGREASE, AND POWDER COAT ALL ALUMINUM PARTS AFTER ASSEMBLY.  
ALTERNATE: THOROUGHLY DEGREASE, ALODINE, PRIME AND PAINT ALL ALUMINUM PARTS AFTER ASSEMBLY.  
APPLY SAFETY-WALK GRIP TAPE AFTER POWDER COATING OR PAINTING.
  4. LENGTH MAY BE CHANGED TO SUIT CUSTOMER REQUESTS.



2	NAS1149F0463P	WASHER			
2	AN4-5A	BOLT			
6	82760-05	05 SAFETY-WALK TAPE (1" WIDE)	3M		
2	78240	04 STEP EXTRUSION			
1	82765-02	03 BRACKET (LEFT)			
1	82765-01	02 BRACKET (RIGHT)			
	82760-01	01 COMPUTER STEP ASSEMBLY			
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC
QTY					STOCK SIZE

APPROVALS		DATE	LIST OF MATERIALS	
DRAWN: JEFF CLARKE		19 JULY 2010		
CHECKED: E. BURCOIN				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° X.XX ±0.03 X.X ±0.1				
EUROCOPTER AS350 & AS355 SERIES COMPUTER STEP STEP ASSEMBLY				
SCALE 1 : 2				
SHEET 1 OF 1				
A1				
82760				
1				

SECTION A-A

01 COMPUTER STEP ASSEMBLY

05 2 PLACES PER STEP

18.00  
(SEE NOTE 4)

04

04

04

02

GTAW  
BOTH ENDS

GTAW  
BOTH ENDS

GTAW  
BOTH ENDS

AN4-5A BOLT  
2 PLACES  
DO NOT TIGHTEN